

# Precoat Metals



**Precoat Metals**

a division of Sequa Corporation

## We've Got You Covered

At Precoat Metals, we're your coil coating experts. Since Precoat's founding in 1961, we continue to expand our extensive process knowledge while at the same time dedicating ourselves to the highest-quality products and service. Because of our culture of excellence,

we are an industry leader in operational efficiencies and performance.



We apply protective and decorative coatings and films to coils of steel and aluminum in a continuous process precisely calibrated to provide consistent, even coating of the substrate. We can also take your product to the next step with our innovative printing capabilities, which include

the only coil-fed, registered metal decorating equipment in the world. In addition, we offer supporting services such as embossing, tension leveling, and slitting.

## Choose a World Leader

There's no substitute for more than 45 years of hands-on experience. We continuously improve our lines and coating systems, add value to every project – and we proudly deliver on our promises.



For more information about how we can help transform your product lines and improve your bottom line, call **314.436.7010** or visit our website at [www.PrecoatMetals.com](http://www.PrecoatMetals.com).

## Lines, Locations and Capabilities

With nine lines to serve you, we coat more than one million tons of metal each year — that is approximately 1.4 billion linear feet of steel or aluminum, or enough to circle the globe nearly eleven times.

### FACILITY LOCATIONS



"As a leading supplier of coil coating services, we offer expertise, innovation, flexibility and performance. Whether it's accommodating our customers during shifts in market dynamics or driving innovation so they can differentiate their products, Precoat Metals helps its customers solve their business challenges."

— Gerard M. Dombek, *President*

A WORLD LEADER

	St. Louis, MO	Granite City, IL	Granite City/MMC	Houston, TX	Jackson, MS	Portage, IN	Birmingham, AL	Baltimore, MD
<b>Receiving</b>	Line 1	Line 2	<b>Monday-Friday 24 hours</b>					
Unloading Procedures	Crane/Forklift							
Maximum Coil Weight in lbs.	25,000	25,000	60,000	30,000	60,000	47,350	60,000	27,500
Maximum Coil Weight out "Skidded"	25,000	25,000	60,000	30,000	25,000	30,000	25,000	19,500
Maximum Coil Weight out "Eye Horizontal"	25,000	25,000	60,000	30,000	40,000	47,350	60,000	27,500
<b>Approximate Total Storage Capacity</b>								
Bare (tons)	7,500	7,500	12,000	20,000	25,000	27,500	25,000	20,000
Finished (tons)	3,500	3,500	12,000	10,000	11,000	15,000	15,000	12,000
<b>On-Site Rail Siding</b>	No	No	Yes	Yes	No	Yes	Yes	No
<b>Equipment Capabilities*</b>								
Minimum Outside Diameter	30"	30"	36"	36"	37"	32"	30"	30"
Maximum Outside Diameter	71"	68"	84"	72"	78"	72"	80"	68"
Minimum Inside Diameter	16"	16"	24"	20"	20"	16"	20"	16"
Maximum Inside Diameter	20"	24"	30"	24"	24"	24"	24"	24"
Minimum Gauge Aluminum	.007"	.007"	.030"	.016"	.020"	.014"	.010"	.016"
Maximum Gauge Aluminum	.050"	.070"	.160"	.060"	.090"	.070"	.070"	.075"
Minimum Gauge Steel	.004"	.004"	.024"	.008"	.008"	.0072"	.010"	.0075"
Maximum Gauge Steel	.020"	.050"	.120"	.048"	.057"	.065"	.070"	.064"
Minimum Width	24"	12" to 18"	14"	18"	24"	18"	18"	20"
Maximum Width	62"	48" to 50"	60"	49"	62"	64"	66"	54"
<b>Additional Features</b>								
Interleaving	In-line	No	In-line	No	Off-line	In-line	No	Off-line
Stenciling	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Laminating	No	No	2-Side	No	No	No	No	No
Printing	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Embossing	No	Yes	No	No	Yes	No	Yes	Yes
Leveling	No	No	No	No	Off-line	No	In-line, Off-line	Yes
Slitting	No	No	Yes	No	Yes	No	Yes	Yes

\*General guidelines - Dependent upon alloy, temper and yield strength